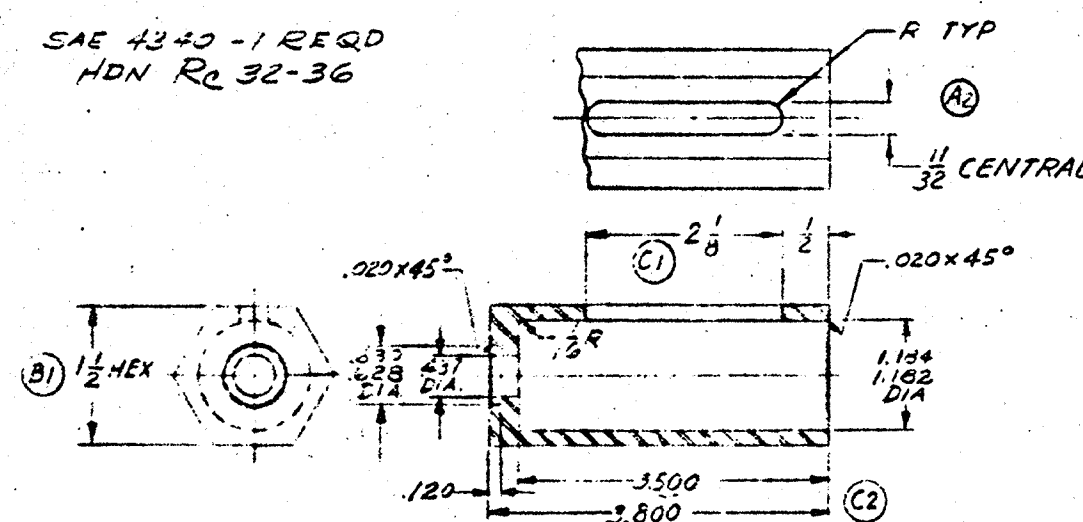
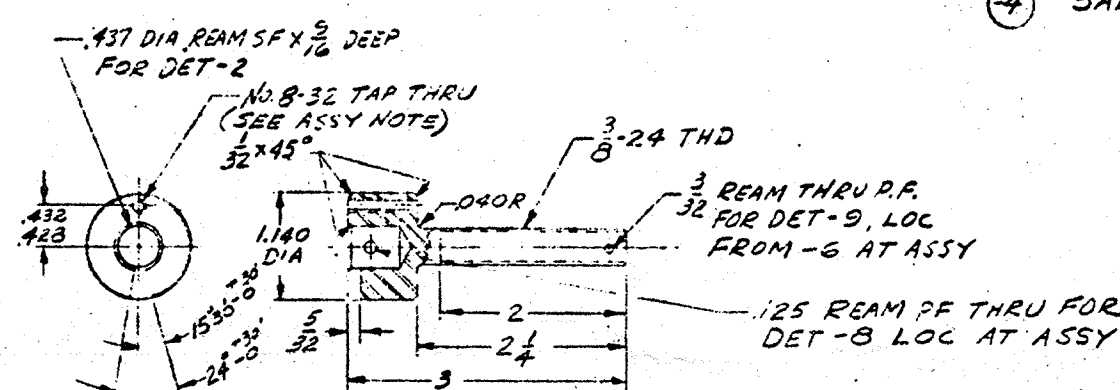


(-2) SAE 4340 - 1 REQD
HDN Rq 32-36



(A1)	-11	1	PURCH	NO. 10-32 x 1/4 LG SOC HD SCREW
	-10	1	PURCH	1/8 DIA x 3/8 LG DOWEL
	-9	1	PURCH	3/8 DIA X 3/8 LG DOWEL
	-8	1	PURCH	1/2 DIA X 1 LG DOWEL
	-7	1	PURCH	NO. 5-50 JILIER SPRING PLUNGER
	-6	1	SAE 1020	THUMB NUT
	-5	1	SEE DET	BRAZED CONSTRUCTION
	-4	1	SAE 1020	PUSHER
	-3	1	SAE 4340	JACK SCREW
	-2	1	SAE 4340	INDEX SPLINE
	-1	1	SAE 4340	HOLDING SPLINE
	DET	SWT	MATERIAL	DESCRIPTION
	NO.	NO.		

6795591
SHT 1051

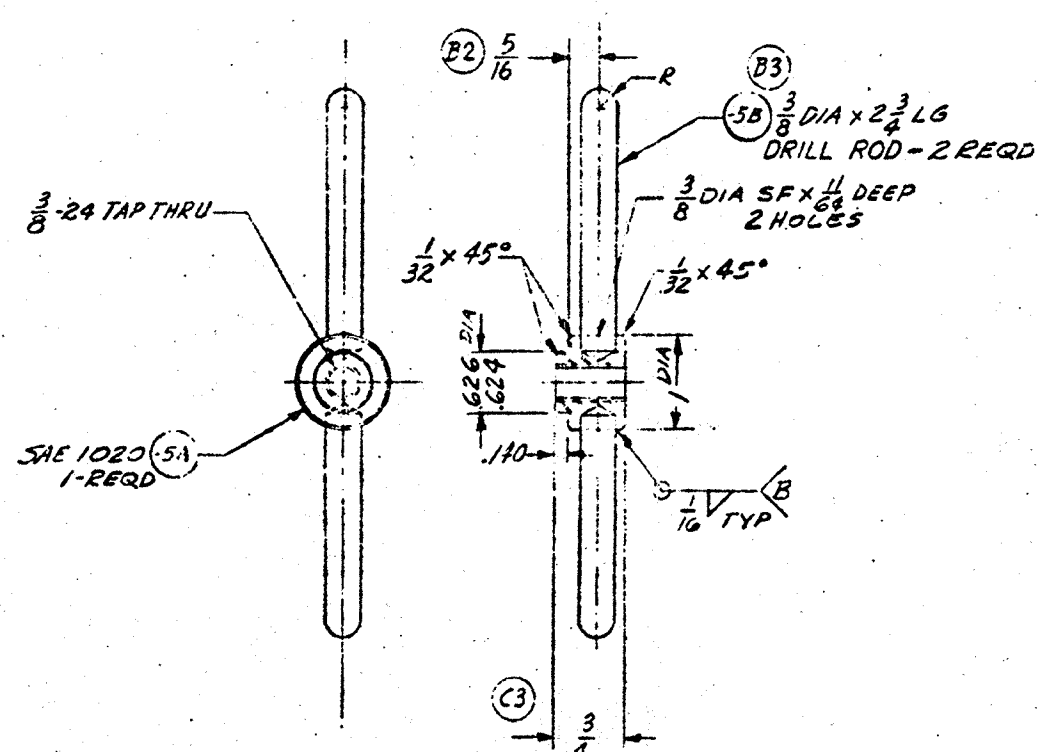


③ SAE 4340 - 1 REQD
HDN RC 32-36

NOTES -
1. METAL STAMP IN LOCATION SHOWN
WITH $\frac{1}{8}$ - $\frac{3}{16}$ HIGH FIGURES THE FOLLOWING
(a) TOOL NO. & LAST CHANGE LETTER
PRECEDED BY WORD "ALLISON."
(b) VENDORS NAME OR TRADEMARK

2. BLACK OXIDE TREAT THE FOLLOWING DETAILS
-1, -2, -3, -4, -5 & -6 BEFORE ASSY PER AMS2485

FILE COPY



(-5) BRAZED CONSTRUCTION
1- REQD

USED ON ENGINE MODELS
T63-A-5 YF63-A-5, 3, 1

SPECIAL INSPECTION AND TEST REQUIREMENTS:

WITHIN PARTS ON ASSIGNED CRITICAL PARTS, MATERIALS AND/OR MANUFACTURING PROCESSES, SPECIAL INSPECTION AND TEST REQUIREMENTS SHALL BE SPECIFIED BY THE CUSTOMER. THESE REQUIREMENTS SHALL BE SPECIFIED BY THE CUSTOMER AND SHALL BE A PART OF THE QUALITY ASSURANCE PLAN. THE CUSTOMER SHALL BE RESPONSIBLE FOR THE DESIGN, DEVELOPMENT, AND TESTING OF THE SPECIAL INSPECTION AND TEST REQUIREMENTS. THE CUSTOMER SHALL BE RESPONSIBLE FOR THE DESIGN, DEVELOPMENT, AND TESTING OF THE SPECIAL INSPECTION AND TEST REQUIREMENTS. THE CUSTOMER SHALL BE RESPONSIBLE FOR THE DESIGN, DEVELOPMENT, AND TESTING OF THE SPECIAL INSPECTION AND TEST REQUIREMENTS.

ALL PARTS OTHER THAN EXPERIMENTAL PARTS:

ALL PARTS OTHER THAN EXPERIMENTAL PARTS SHALL BE INSPECTED TO THE DRAWING OR SPECIFICATION. REPLACEMENT SPARES ARE SUBJECT TO THE SAME INSPECTION AND TEST REQUIREMENTS AS THE ORIGINAL PARTS. THE CUSTOMER SHALL BE RESPONSIBLE FOR THE DESIGN, DEVELOPMENT, AND TESTING OF THE SPECIAL INSPECTION AND TEST REQUIREMENTS. THE CUSTOMER SHALL BE RESPONSIBLE FOR THE DESIGN, DEVELOPMENT, AND TESTING OF THE SPECIAL INSPECTION AND TEST REQUIREMENTS. THE CUSTOMER SHALL BE RESPONSIBLE FOR THE DESIGN, DEVELOPMENT, AND TESTING OF THE SPECIAL INSPECTION AND TEST REQUIREMENTS.

[illegible]

		ALLISON DIVISION GENERAL MOTORS CORPORATION INDIANAPOLIS, INDIANA		DEC 14 1964
PUSHER-INSTALLATION, COMPRESSOR REAR BEARING & SEAL				
73342		E	6795591	

EACH ITEM PURCHASED SEPARATELY
MUST BE STAMPED OR ETCHED WITH
TOOL NUMBER AND DETAIL NUMBER
IF SUITABLE OR SUFFICIENT AREA
NOT AVAILABLE, ATTACH TAG

6795591
SHT 1 OF 1

AM 2485

B-50 A 0102201